

# Multi Green SF

Polyester multifunctional putty

V01  
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## :: CHARACTERISTIC

The Multi Green SF is a styrene-free two-component polyester multifunctional putty. Multi Green SF is a high thixotropic material, which is characterized by a high stability and perfect sandability.

## :: APPLICATION

For universal use on all steel, aluminium and galvanised bodywork in car repairs as well as on GRP and wooden parts.

## :: PRODUCT DATA

### MATERIAL DATA:

- Viscosity at 20°C: paste
- VOC - content: 2004/42/IIIB (b) (250) < 250
- Colour: green

## :: HANDLING

### SURFACE:

The surface must be clean, dry and free from greases. You can reach good adhesive properties on all roughly sanded surfaces.

### DOSAGE:

Addition of 3 wt.-% hardener. It is strongly recommended to avoid any over as well as under dosage of the hardener paste. It can cause a lack of adherence and discolouration of the topcoat.

### POT LIFE:

At +20°C room temperature, 4 - 5 minutes

### REACTION TEMPERATURE:

At least +5°C

### APPLICATION:

Apply with a spreader

**DRYING TIME:**

Air drying at +20°C room temperature, 20 - 23 minutes

**SANDING CHARACTERISTICS:**

After the indicated drying time

**As filling putty**

First sanding – dry with P80 - P240

Re-sanding – dry with P120 - P240

**As fine putty**

First sanding – dry with P150 - P240

Re-sanding – dry with P180 - P240

**REWORKING:**

Following products can be used on top of the Multi Green SF

- Elastic green, Elastic white or Elastic beige and Spray or with all 2K acrylic fillers available on the market.

**STORAGE:**

Approx. 6 months at 18 - 20° C in a closed original

**:: SAFETY ISSUES**

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, expect we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery terms and conditions and the latest Technical Data Sheet, which should be demanded, apply.

Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

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